

# Work Order ID 113768

February-24-14 10:03:14 AM

**\*113768\***

Page 1

Item ID: D412-783-011 Accept **\*N900040100\*** Setup Start **\*NS1\***  
 Revision ID: Stop **\*NS2\***  
 Item Name: Gross Weight Towing Cable  
 Start Date: 2/19/14 Start Qty: 1.00 **\*1\*** Cust Item ID:  
 Required Date: 2/24/14 Req'd Qty: 1.00 **\*1\*** Customer:  
 Reference:

Approvals: Process Plan: MCS Date: 14-02-26 Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

| Sequence ID/<br>Work Center ID | Operation<br>Description | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|

| Draw Nbr     | Revision Nbr |
|--------------|--------------|
| D3943        | E            |
| IIN-D412-783 | C            |

100 Document Control 0.00  
**\*100\***  
 DC Memo 0.00  
 Doc.Control -USB or Paperwork Photocopy bluefile & type labels per PPPD412-783-011 CHG 004

DAS  
31  
9-89

1 14-06-26

110 Pick Kit 0.00  
**\*110\***  
 Packaging Memo 0.00  
 Packaging

DAS  
32  
9-89

14/6/24 ①

DAS  
36  
9-89

DQA: \_\_\_\_\_ Date: \_\_\_\_\_



## WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: \_\_\_\_\_ Date: \_\_\_\_\_

Work Order update only ☐

|                                                              |                                                                                                                                                                                    |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                                      |                                    |                                    |                                      |                                    |                                    |                                            |                                  |                                        |                                    |                                              |                                |                                    |                                    |                                   |  |
|--------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------|------------------------------------|------------------------------------|--------------------------------------|------------------------------------|------------------------------------|--------------------------------------------|----------------------------------|----------------------------------------|------------------------------------|----------------------------------------------|--------------------------------|------------------------------------|------------------------------------|-----------------------------------|--|
| Work Order: _____<br><br>Part No. _____<br><br>NCR No. _____ | <b>DISPOSITION</b><br><br>Rework <input type="checkbox"/><br>Scrap <input type="checkbox"/><br>Use-as-is <input type="checkbox"/><br>Suspected Unapproved <input type="checkbox"/> | <b>AGAINST DEPARTMENT/PROCESS</b><br><br><table style="width:100%;"> <tr> <td>Skid-tube <input type="checkbox"/></td> <td>Crosstube <input type="checkbox"/></td> <td>Water Jet <input type="checkbox"/></td> <td>Engineering <input type="checkbox"/></td> </tr> <tr> <td>Machining <input type="checkbox"/></td> <td>Small Fab <input type="checkbox"/></td> <td>Prod. Eng. Coord. <input type="checkbox"/></td> <td>Quality <input type="checkbox"/></td> </tr> <tr> <td>Thermoforming <input type="checkbox"/></td> <td>Finishing <input type="checkbox"/></td> <td>Rec/Store/Packaging <input type="checkbox"/></td> <td>Other <input type="checkbox"/></td> </tr> <tr> <td>Large Fab <input type="checkbox"/></td> <td>Composite <input type="checkbox"/></td> <td>Supplier <input type="checkbox"/></td> <td></td> </tr> </table> | Skid-tube <input type="checkbox"/>   | Crosstube <input type="checkbox"/> | Water Jet <input type="checkbox"/> | Engineering <input type="checkbox"/> | Machining <input type="checkbox"/> | Small Fab <input type="checkbox"/> | Prod. Eng. Coord. <input type="checkbox"/> | Quality <input type="checkbox"/> | Thermoforming <input type="checkbox"/> | Finishing <input type="checkbox"/> | Rec/Store/Packaging <input type="checkbox"/> | Other <input type="checkbox"/> | Large Fab <input type="checkbox"/> | Composite <input type="checkbox"/> | Supplier <input type="checkbox"/> |  |
| Skid-tube <input type="checkbox"/>                           | Crosstube <input type="checkbox"/>                                                                                                                                                 | Water Jet <input type="checkbox"/>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | Engineering <input type="checkbox"/> |                                    |                                    |                                      |                                    |                                    |                                            |                                  |                                        |                                    |                                              |                                |                                    |                                    |                                   |  |
| Machining <input type="checkbox"/>                           | Small Fab <input type="checkbox"/>                                                                                                                                                 | Prod. Eng. Coord. <input type="checkbox"/>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               | Quality <input type="checkbox"/>     |                                    |                                    |                                      |                                    |                                    |                                            |                                  |                                        |                                    |                                              |                                |                                    |                                    |                                   |  |
| Thermoforming <input type="checkbox"/>                       | Finishing <input type="checkbox"/>                                                                                                                                                 | Rec/Store/Packaging <input type="checkbox"/>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | Other <input type="checkbox"/>       |                                    |                                    |                                      |                                    |                                    |                                            |                                  |                                        |                                    |                                              |                                |                                    |                                    |                                   |  |
| Large Fab <input type="checkbox"/>                           | Composite <input type="checkbox"/>                                                                                                                                                 | Supplier <input type="checkbox"/>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |                                      |                                    |                                    |                                      |                                    |                                    |                                            |                                  |                                        |                                    |                                              |                                |                                    |                                    |                                   |  |

| Root Cause    | Date | Step | Qty | Description of work order update or non-conformance | Initial Chief Eng | Action Description | Sign & Date | Verification | QC Inspector |
|---------------|------|------|-----|-----------------------------------------------------|-------------------|--------------------|-------------|--------------|--------------|
| Design        |      |      |     |                                                     |                   |                    |             |              |              |
| Doc/Data      |      |      |     |                                                     |                   |                    |             |              |              |
| Equip/Tooling |      |      |     |                                                     |                   |                    |             |              |              |
| Handling/Pre  |      |      |     |                                                     |                   |                    |             |              |              |
| Material      |      |      |     |                                                     |                   |                    |             |              |              |
| Operator      |      |      |     |                                                     |                   |                    |             |              |              |
| Offset/Setup  |      |      |     |                                                     |                   |                    |             |              |              |
| Process       |      |      |     |                                                     |                   |                    |             |              |              |
| Supplier      |      |      |     |                                                     |                   |                    |             |              |              |
| Training      |      |      |     |                                                     |                   |                    |             |              |              |
| Transport     |      |      |     |                                                     |                   |                    |             |              |              |
| Unapproved    |      |      |     |                                                     |                   |                    |             |              |              |

### FAULT CATEGORY

|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                                                                                                                                                                                                                                                                                                                                                                                                                                                              |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |
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| <b>Landing Gear</b><br><input type="checkbox"/> Bending<br><input type="checkbox"/> Centre Not Concentric<br><input type="checkbox"/> Cracks<br><input type="checkbox"/> Crimp/Kink/Ripple/Wave<br><input type="checkbox"/> Cuffs<br><input type="checkbox"/> Crushing<br><input type="checkbox"/> Heat Treat<br><input type="checkbox"/> Inspection Strip in Tube<br><input type="checkbox"/> Marks/Chatter<br><input type="checkbox"/> Turning Sequence<br><input type="checkbox"/> Wave/Twist in Tube | <b>General</b><br><input type="checkbox"/> Bend<br><input type="checkbox"/> BOM/Route<br><input type="checkbox"/> Broken/Damage/Defect<br><input type="checkbox"/> Burrs<br><input type="checkbox"/> Contamination<br><input type="checkbox"/> Countersink<br><input type="checkbox"/> Cut Too Short<br><input type="checkbox"/> Drawing<br><input type="checkbox"/> Drill Holes<br><input type="checkbox"/> Finish<br><input type="checkbox"/> Fit/Function | <input type="checkbox"/> Folio/Program<br><input type="checkbox"/> Grain<br><input type="checkbox"/> Hardware<br><input type="checkbox"/> Inspection Incomplete/Unqualified<br><input type="checkbox"/> Instructions Incomplete/Unclear<br><input type="checkbox"/> Misaligned/off center<br><input type="checkbox"/> Mislabeled<br><input type="checkbox"/> Misread<br><input type="checkbox"/> Off-set<br><input type="checkbox"/> Out of Calibration<br><input type="checkbox"/> Out of Sequence | <input type="checkbox"/> Outside Dimensions<br><input type="checkbox"/> Over/Under tolerance<br><input type="checkbox"/> Part Incorrect<br><input type="checkbox"/> Part Lost/Missing<br><input type="checkbox"/> Part Moved<br><input type="checkbox"/> Positioned Wrong<br><input type="checkbox"/> Power Loss/Surge<br><br><input type="checkbox"/> Pressure/Forced<br><input type="checkbox"/> Set-up<br><input type="checkbox"/> Temperature/Cure<br><input type="checkbox"/> Weld<br><input type="checkbox"/> Wrong Stock Pulled<br><input type="checkbox"/> Other |
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# Work Order ID 113768

February-24-14 10:03:14 AM

\*113768\*

Page 2

Item ID: D412-783-011

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Gross Weight Towing Cable

Start Date: 2/19/14 Start Qty: 1.00 \*1\*

Cust Item ID:

Required Date: 2/24/14 Req'd Qty: 1.00 \*1\*

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start \*NR1\*

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop \*NR2\*

| Sequence ID/<br>Work Center ID | Operation<br>Description | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|

120

QC4- 100% Inspect kits for completeness

0.00

\*120\*

DAS  
31  
9-89

JUN 26 2014

QC

Memo

0.00

Quality Control

\*\*\*ENSURE CALIBRATION CERT. IS IN IIN PAPER WORK\*\*\*

130

0.00

\*130\*

JUN 26 2014

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D412-783-011

Location: B2

PPP Rev: E

DAS  
86  
9-89

140

QC21- Final Inspection - Work Order Release

0.00

\*140\*

ML 5 14-06-23

QC

Memo

0.00

Quality Control

MF 14-6-26

DQA: \_\_\_\_\_ Date: \_\_\_\_\_



## WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: \_\_\_\_\_ Date: \_\_\_\_\_

Work Order update only ☐

|                                                              |                                                                                                                                                                                    |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                                      |                                    |                                    |                                      |                                    |                                    |                                            |                                  |                                        |                                    |                                              |                                |                                    |                                    |                                   |  |
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| Machining <input type="checkbox"/>                           | Small Fab <input type="checkbox"/>                                                                                                                                                 | Prod. Eng. Coord. <input type="checkbox"/>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               | Quality <input type="checkbox"/>     |                                    |                                    |                                      |                                    |                                    |                                            |                                  |                                        |                                    |                                              |                                |                                    |                                    |                                   |  |
| Thermoforming <input type="checkbox"/>                       | Finishing <input type="checkbox"/>                                                                                                                                                 | Rec/Store/Packaging <input type="checkbox"/>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | Other <input type="checkbox"/>       |                                    |                                    |                                      |                                    |                                    |                                            |                                  |                                        |                                    |                                              |                                |                                    |                                    |                                   |  |
| Large Fab <input type="checkbox"/>                           | Composite <input type="checkbox"/>                                                                                                                                                 | Supplier <input type="checkbox"/>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |                                      |                                    |                                    |                                      |                                    |                                    |                                            |                                  |                                        |                                    |                                              |                                |                                    |                                    |                                   |  |

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| Supplier      |      |      |     |                                                     |                   |                    |             |              |              |
| Training      |      |      |     |                                                     |                   |                    |             |              |              |
| Transport     |      |      |     |                                                     |                   |                    |             |              |              |
| Unapproved    |      |      |     |                                                     |                   |                    |             |              |              |

### FAULT CATEGORY

|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                                                                                                                                                                                                                                                                                                                                                                                                                                                              |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |
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• February-24-14 10:03:14 AM

**\*1 13768\***

**\*D412-783-011\***

**Start Date:** 2/19/14**Required Date:** 2/24/14**Start Qty: 1.00**

**Required Qty: 1.00**

**Comments:** IPP Rev:A New Issue 09-06-02 JLM Verified By:EC IPP Rev:B  
@ chg 002 DD 10.02.22 Verified By:EC IPP Rev:C @ chg 004  
DD 11.08.15 DD verf:JLM

| Component Item ID/<br>Item Name | Replacement<br>Item ID | Mfg/<br>Purch | Bin<br>Item | Primary<br>Location | Last<br>Location | Route<br>Seq ID | Unit of<br>Measure | Qty on<br>Hand | Qty per Kit | Total<br>Qty | Qty<br>Issued | Date<br>Issued | Status         |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|----------------|
| D3943-041                       |                        | Manufactured  | No          |                     |                  | 110             | Each               | 0.0000         | 1           | 1            |               |                |                |
| *D3943-041*                     | DAS 31 9-89            |               |             |                     |                  |                 |                    |                | **          | 109192       |               | DAS 32 9-89    |                |
| Ground Handlling Crank Assembly |                        |               |             |                     |                  |                 |                    |                |             |              |               |                |                |
| D3951-041                       |                        | Manufactured  | No          |                     |                  | 110             | Each               | 4.0000         | 1           | 1            |               |                |                |
| *D3951-041*                     |                        |               |             |                     |                  |                 |                    |                | **          |              |               |                | DAS 06 32 9-89 |
| Equipment Bag Assembly          |                        |               |             |                     |                  |                 |                    |                |             |              |               |                |                |
|                                 |                        |               |             |                     | <u>Location</u>  | <u>Loc Qty</u>  | <u>Loc Code</u>    |                |             |              |               |                |                |
|                                 |                        |               |             |                     | ST230            | 4               |                    |                |             |              |               |                |                |
|                                 |                        |               |             |                     | 105098           | 4               |                    |                |             | 105098       |               |                |                |
| D3954-1                         |                        | Manufactured  | No          |                     |                  | 110             | Each               | 42.0000        | 2           | 2            |               |                |                |
| *D3954-1*                       |                        |               |             |                     |                  |                 |                    |                | **          |              |               | DAS 32 9-89    | DAS 06 32 9-89 |
| Gwt Pin                         |                        |               |             |                     |                  |                 |                    |                |             |              |               |                |                |
|                                 | DAS 31 9-89            |               |             |                     | <u>Location</u>  | <u>Loc Qty</u>  | <u>Loc Code</u>    |                |             |              |               |                |                |
|                                 |                        |               |             |                     | ST076            | 42              |                    |                |             |              |               |                |                |
|                                 |                        |               |             |                     | 102473           | 41              |                    |                |             |              |               |                |                |
|                                 |                        |               |             |                     | 70030            | 1               |                    |                |             | 102473       |               |                |                |
| D3954-3                         |                        | Manufactured  | No          |                     |                  | 110             | Each               | 15.0000        | 2           | 2            |               |                |                |
| *D3954-3*                       |                        |               |             |                     |                  |                 |                    |                | **          |              |               | DAS 32 9-89    | DAS 06 32 9-89 |
| Gwt Knob                        |                        |               |             |                     |                  |                 |                    |                |             |              |               |                |                |
|                                 | DAS 31 9-89            |               |             |                     | <u>Location</u>  | <u>Loc Qty</u>  | <u>Loc Code</u>    |                |             |              |               |                |                |
|                                 |                        |               |             |                     | ST076            | 15              |                    |                |             |              |               |                |                |
|                                 |                        |               |             |                     | 108409           | 15              |                    |                |             | 108409       |               |                |                |

DQA: \_\_\_\_\_ Date: \_\_\_\_\_



## WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: \_\_\_\_\_ Date: \_\_\_\_\_

Work Order update only ☐

|                                                              |                                                                                                                                                                                    |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                                      |                                    |                                    |                                      |                                    |                                    |                                            |                                  |                                        |                                    |                                              |                                |                                    |                                    |                                   |  |
|--------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------|------------------------------------|------------------------------------|--------------------------------------|------------------------------------|------------------------------------|--------------------------------------------|----------------------------------|----------------------------------------|------------------------------------|----------------------------------------------|--------------------------------|------------------------------------|------------------------------------|-----------------------------------|--|
| Work Order: _____<br><br>Part No. _____<br><br>NCR No. _____ | <b>DISPOSITION</b><br><br>Rework <input type="checkbox"/><br>Scrap <input type="checkbox"/><br>Use-as-is <input type="checkbox"/><br>Suspected Unapproved <input type="checkbox"/> | <b>AGAINST DEPARTMENT/PROCESS</b><br><br><table style="width:100%;"> <tr> <td>Skid-tube <input type="checkbox"/></td> <td>Crosstube <input type="checkbox"/></td> <td>Water Jet <input type="checkbox"/></td> <td>Engineering <input type="checkbox"/></td> </tr> <tr> <td>Machining <input type="checkbox"/></td> <td>Small Fab <input type="checkbox"/></td> <td>Prod. Eng. Coord. <input type="checkbox"/></td> <td>Quality <input type="checkbox"/></td> </tr> <tr> <td>Thermoforming <input type="checkbox"/></td> <td>Finishing <input type="checkbox"/></td> <td>Rec/Store/Packaging <input type="checkbox"/></td> <td>Other <input type="checkbox"/></td> </tr> <tr> <td>Large Fab <input type="checkbox"/></td> <td>Composite <input type="checkbox"/></td> <td>Supplier <input type="checkbox"/></td> <td></td> </tr> </table> | Skid-tube <input type="checkbox"/>   | Crosstube <input type="checkbox"/> | Water Jet <input type="checkbox"/> | Engineering <input type="checkbox"/> | Machining <input type="checkbox"/> | Small Fab <input type="checkbox"/> | Prod. Eng. Coord. <input type="checkbox"/> | Quality <input type="checkbox"/> | Thermoforming <input type="checkbox"/> | Finishing <input type="checkbox"/> | Rec/Store/Packaging <input type="checkbox"/> | Other <input type="checkbox"/> | Large Fab <input type="checkbox"/> | Composite <input type="checkbox"/> | Supplier <input type="checkbox"/> |  |
| Skid-tube <input type="checkbox"/>                           | Crosstube <input type="checkbox"/>                                                                                                                                                 | Water Jet <input type="checkbox"/>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | Engineering <input type="checkbox"/> |                                    |                                    |                                      |                                    |                                    |                                            |                                  |                                        |                                    |                                              |                                |                                    |                                    |                                   |  |
| Machining <input type="checkbox"/>                           | Small Fab <input type="checkbox"/>                                                                                                                                                 | Prod. Eng. Coord. <input type="checkbox"/>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               | Quality <input type="checkbox"/>     |                                    |                                    |                                      |                                    |                                    |                                            |                                  |                                        |                                    |                                              |                                |                                    |                                    |                                   |  |
| Thermoforming <input type="checkbox"/>                       | Finishing <input type="checkbox"/>                                                                                                                                                 | Rec/Store/Packaging <input type="checkbox"/>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | Other <input type="checkbox"/>       |                                    |                                    |                                      |                                    |                                    |                                            |                                  |                                        |                                    |                                              |                                |                                    |                                    |                                   |  |
| Large Fab <input type="checkbox"/>                           | Composite <input type="checkbox"/>                                                                                                                                                 | Supplier <input type="checkbox"/>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |                                      |                                    |                                    |                                      |                                    |                                    |                                            |                                  |                                        |                                    |                                              |                                |                                    |                                    |                                   |  |

| Root Cause    | Date | Step | Qty | Description of work order update or non-conformance | Initial Chief Eng | Action Description | Sign & Date | Verification | QC Inspector |
|---------------|------|------|-----|-----------------------------------------------------|-------------------|--------------------|-------------|--------------|--------------|
| Design        |      |      |     |                                                     |                   |                    |             |              |              |
| Doc/Data      |      |      |     |                                                     |                   |                    |             |              |              |
| Equip/Tooling |      |      |     |                                                     |                   |                    |             |              |              |
| Handling/Pre  |      |      |     |                                                     |                   |                    |             |              |              |
| Material      |      |      |     |                                                     |                   |                    |             |              |              |
| Operator      |      |      |     |                                                     |                   |                    |             |              |              |
| Offset/Setup  |      |      |     |                                                     |                   |                    |             |              |              |
| Process       |      |      |     |                                                     |                   |                    |             |              |              |
| Supplier      |      |      |     |                                                     |                   |                    |             |              |              |
| Training      |      |      |     |                                                     |                   |                    |             |              |              |
| Transport     |      |      |     |                                                     |                   |                    |             |              |              |
| Unapproved    |      |      |     |                                                     |                   |                    |             |              |              |

### FAULT CATEGORY

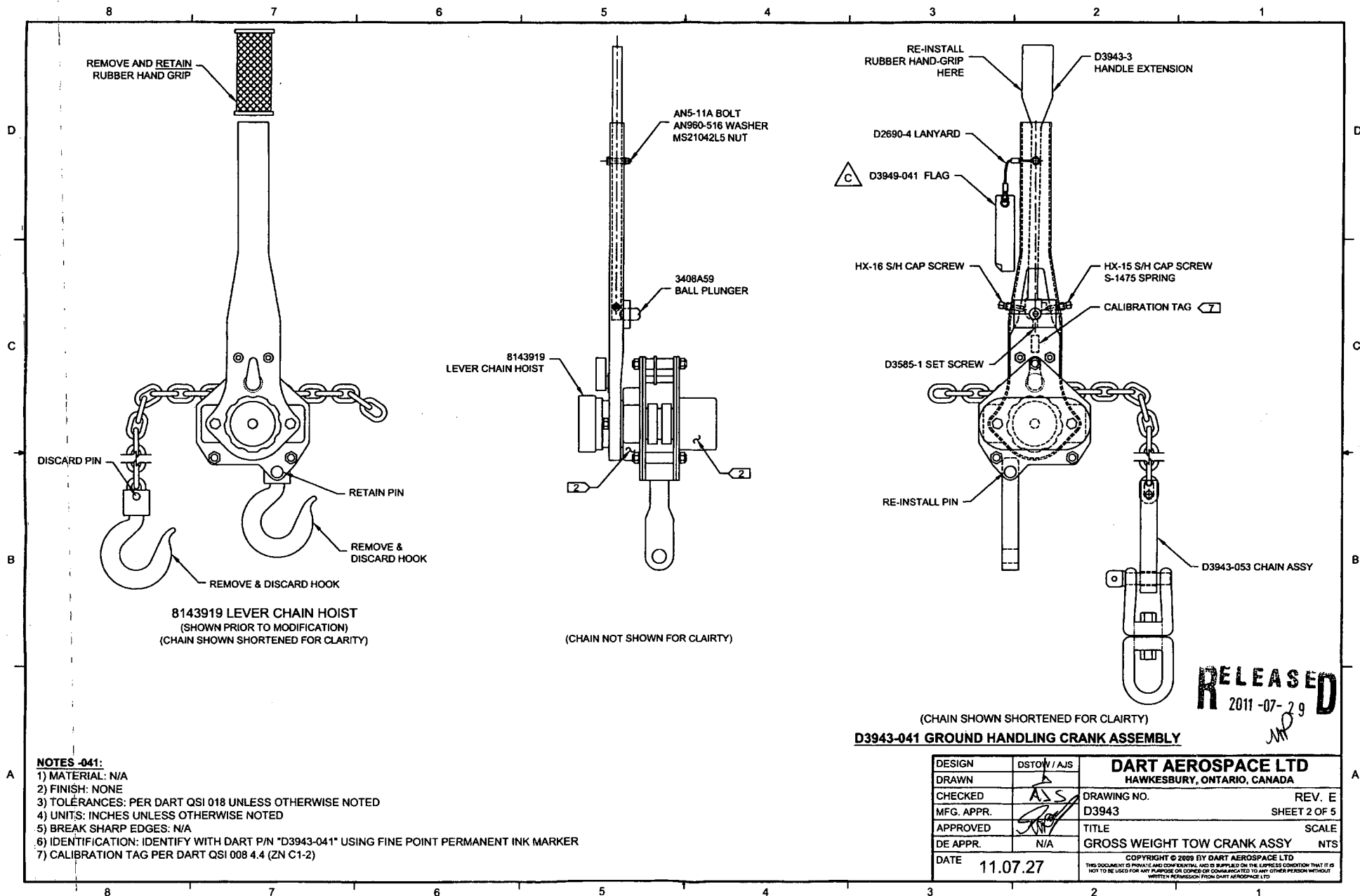
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                                                                                                                                                                                                                                                                                                                                                                                                                                                              |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Landing Gear</b><br><input type="checkbox"/> Bending<br><input type="checkbox"/> Centre Not Concentric<br><input type="checkbox"/> Cracks<br><input type="checkbox"/> Crimp/Kink/Ripple/Wave<br><input type="checkbox"/> Cuffs<br><input type="checkbox"/> Crushing<br><input type="checkbox"/> Heat Treat<br><input type="checkbox"/> Inspection Strip in Tube<br><input type="checkbox"/> Marks/Chatter<br><input type="checkbox"/> Turning Sequence<br><input type="checkbox"/> Wave/Twist in Tube | <b>General</b><br><input type="checkbox"/> Bend<br><input type="checkbox"/> BOM/Route<br><input type="checkbox"/> Broken/Damage/Defect<br><input type="checkbox"/> Burrs<br><input type="checkbox"/> Contamination<br><input type="checkbox"/> Countersink<br><input type="checkbox"/> Cut Too Short<br><input type="checkbox"/> Drawing<br><input type="checkbox"/> Drill Holes<br><input type="checkbox"/> Finish<br><input type="checkbox"/> Fit/Function | <input type="checkbox"/> Folio/Program<br><input type="checkbox"/> Grain<br><input type="checkbox"/> Hardware<br><input type="checkbox"/> Inspection Incomplete/Unqualified<br><input type="checkbox"/> Instructions Incomplete/Unclear<br><input type="checkbox"/> Misaligned/off center<br><input type="checkbox"/> Mislabeled<br><input type="checkbox"/> Misread<br><input type="checkbox"/> Off-set<br><input type="checkbox"/> Out of Calibration<br><input type="checkbox"/> Out of Sequence | <input type="checkbox"/> Outside Dimensions<br><input type="checkbox"/> Over/Under tolerance<br><input type="checkbox"/> Part Incorrect<br><input type="checkbox"/> Part Lost/Missing<br><input type="checkbox"/> Part Moved<br><input type="checkbox"/> Positioned Wrong<br><input type="checkbox"/> Power Loss/Surge<br><input type="checkbox"/> Pressure/Forced<br><input type="checkbox"/> Set-up<br><input type="checkbox"/> Temperature/Cure<br><input type="checkbox"/> Weld<br><input type="checkbox"/> Wrong Stock Pulled<br><input type="checkbox"/> Other |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|

| ITEM No. | QTY -041 | QTY -051 | QTY -053 | PART NUMBER | DESCRIPTION                                | PREFERRED SUPPLIER                    |
|----------|----------|----------|----------|-------------|--------------------------------------------|---------------------------------------|
| 1        | X        |          |          | D3943-041   | GROUND HANDLING CRANK ASSEMBLY             |                                       |
| 5        | 1        | X        |          | D3943-051   | HANDLE ASSEMBLY                            |                                       |
| 6        | 1        |          | X        | D3943-053   | CHAIN ASSEMBLY                             |                                       |
| 11       |          | 1        |          | D3943-1     | HANDLE                                     | M/F HANDLE FROM DIS-ASSEMBLED ITEM 39 |
| 12       | 1        |          |          | D3943-3     | HANDLE EXTENSION                           |                                       |
| 13       |          | 1        |          | D3943-5     | PLATE                                      |                                       |
| 14       |          | 2        |          | D3943-7     | STUD                                       |                                       |
| 15       |          |          | 1        | D3943-9     | CHAIN                                      | USE CHAIN SUPPLIED WITH ITEM 39       |
| 16       |          |          | 1        | D4405-1     | EYE AND FORK SWIVEL                        |                                       |
| 21       | 1        |          |          | D2690-4     | LANYARD                                    |                                       |
| 22       | 1        |          |          | D3585-1     | SET SCREW                                  |                                       |
| 23       | 1        |          |          | D3949-041   | REMOVE BEFORE FLIGHT FLAG                  |                                       |
| 24       |          |          | 1        | D3954-5     | CHAIN LUG                                  |                                       |
| 25       | 1        |          |          | D3954-7     | RATCHET LUG                                |                                       |
| 26       |          |          | 1        | D3954-9     | GWT CHAIN PIN                              |                                       |
| 31       | 1        |          |          | AN5-11A     | BOLT                                       |                                       |
| 32       | 1        |          |          | AN960-516   | WASHER                                     |                                       |
| 33       | 1        |          |          | MS21042L5   | NUT                                        |                                       |
| 39       | 1        |          |          | 8143919     | LEVER CHAIN HOIST (POWER FIST)             | PRINCESS AUTO / 4000 lbs CAPACITY     |
| 51       | 1        |          |          | S-1475      | SPRING                                     | REID SUPPLY                           |
| 52       | 1        |          |          | 3408A59     | BALL PLUNGER                               | McMASTER CARR                         |
| 53       | 1        |          |          | HX-15       | SOCKET HEAD CAP SCREW 1/4-20 UNC X 0.75 LG | HASKINS                               |
| 54       | 1        |          |          | HX-16       | SOCKET HEAD CAP SCREW 1/4-20 UNC X 1.0 LG  | HASKINS                               |

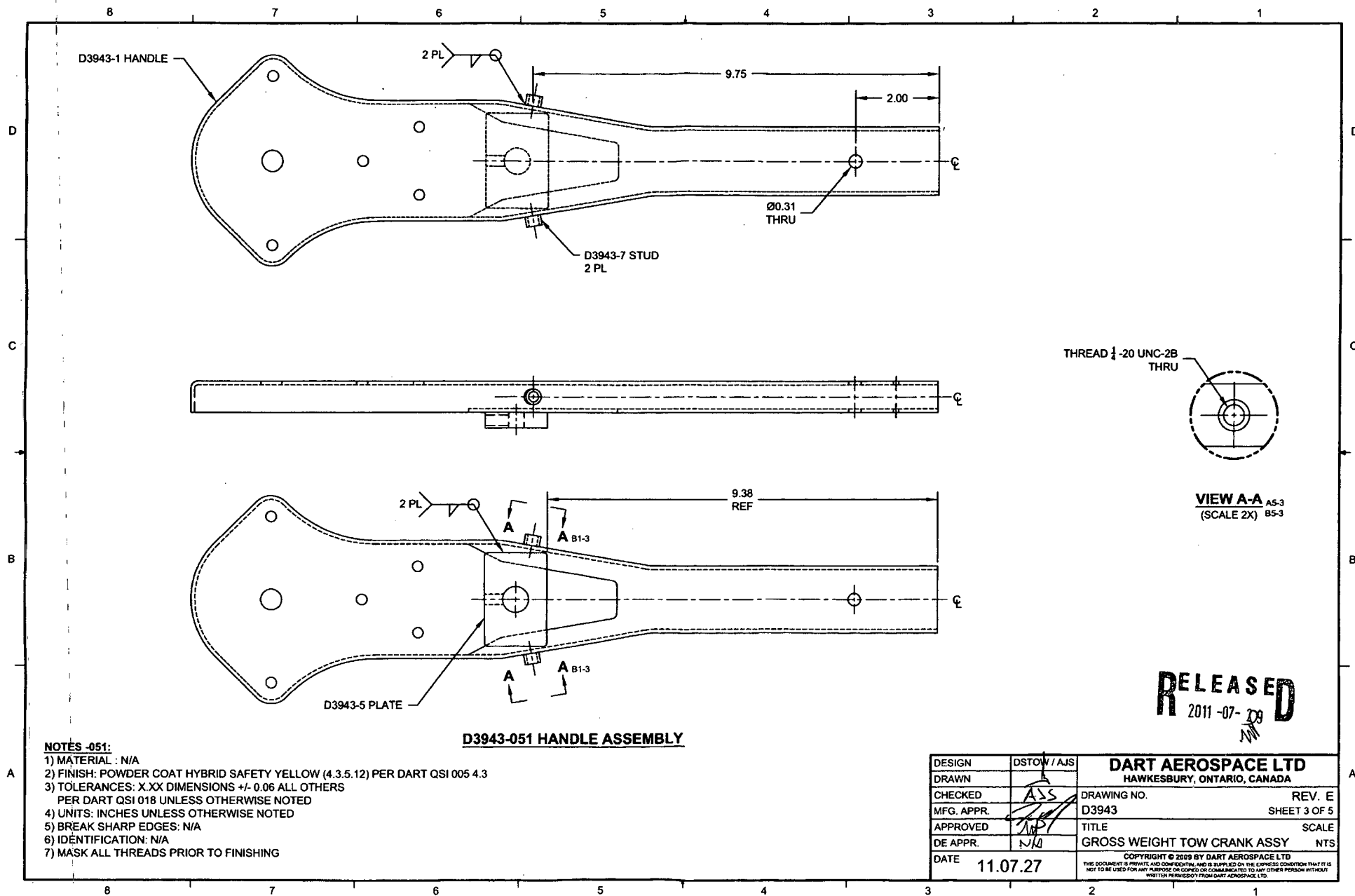
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140226

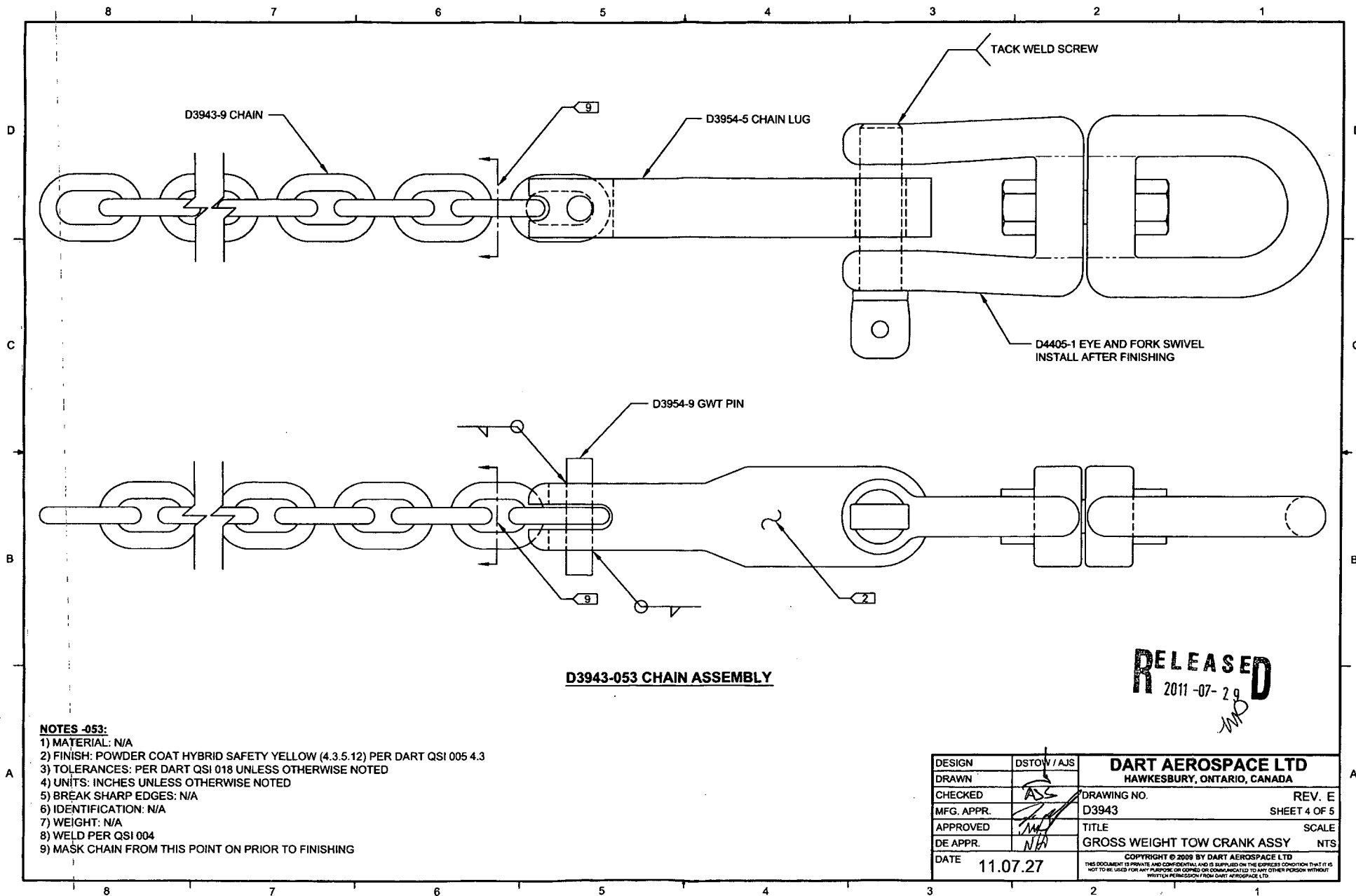
RELEASED  
2011-07-29

|            |                                                                                                                                                                             |                                                                                                                                                                                                                                                                                                                                                                                                                                       |          |
|------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------|
| E          | CHANGED D3945-3 MAT'L TO SS (B8-5); FINISH NOW "NONE" (A7-5); TAP DRILL FOR 1/4-20 UNF-2B WAS PILOT HOLE NOTE (B1-5). PER PAR11-113.                                        | MB                                                                                                                                                                                                                                                                                                                                                                                                                                    | 11.07.27 |
| D          | SHT 1 PL, ITEMS 51-54 RENUMBERED SEE PREV. REV. FOR DETAILS, ITEM 16 ADDED (VIEWS UPDATED). SHT 2 ZN D3 FLAG RELOCATED. SHT 3 ZONE D3, Ø0.12 HOLE DELETED. (SEE NCR 11-495) | AJS                                                                                                                                                                                                                                                                                                                                                                                                                                   | 11.05.16 |
| C          | RMV FINISH -041 (ZN A8-2), ADD NEW FINISH -051/-053/-1/-3 (A8-3/-4/-5), ADD CALIBRATION (A8-2), (1) HX-16 WAS HX-15 (B3-1, C3-1), PAR 10-001                                | CP                                                                                                                                                                                                                                                                                                                                                                                                                                    | 10.01.26 |
| B          | SHT 1 PL, ITEM 31 WAS AN4-10A, ITEM 32 WAS AN960-416, ITEM 33 WAS MS21042-4, ITEM 43 WAS 0.75 LG. SHEETS 2 - 5 NOTES: FINISH FOR ALL COMPONENTS NOW YELLOW SPRAY PAINT.     | AJS                                                                                                                                                                                                                                                                                                                                                                                                                                   | 09.10.15 |
| A          | NEW ISSUE                                                                                                                                                                   | AJS                                                                                                                                                                                                                                                                                                                                                                                                                                   | 09.05.13 |
| REV.       | DESCRIPTION                                                                                                                                                                 | BY                                                                                                                                                                                                                                                                                                                                                                                                                                    | DATE     |
| DESIGN     | DSTON / AJS                                                                                                                                                                 | <b>DART AEROSPACE LTD</b><br>HAWKESBURY, ONTARIO, CANADA<br>DRAWING NO. D3943<br>REV. E<br>SHEET 1 OF 5<br>TITLE GROSS WEIGHT TOW CRANK ASSY<br>SCALE NTS<br>COPYRIGHT © 2009 BY DART AEROSPACE LTD<br>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD. |          |
| DRAWN      |                                                                                                                                                                             |                                                                                                                                                                                                                                                                                                                                                                                                                                       |          |
| CHECKED    | ASS                                                                                                                                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                       |          |
| MFG. APPR. |                                                                                                                                                                             |                                                                                                                                                                                                                                                                                                                                                                                                                                       |          |
| APPROVED   |                                                                                                                                                                             |                                                                                                                                                                                                                                                                                                                                                                                                                                       |          |
| DE APPR.   | N/A                                                                                                                                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                       |          |
| DATE       | 11.07.27                                                                                                                                                                    |                                                                                                                                                                                                                                                                                                                                                                                                                                       |          |

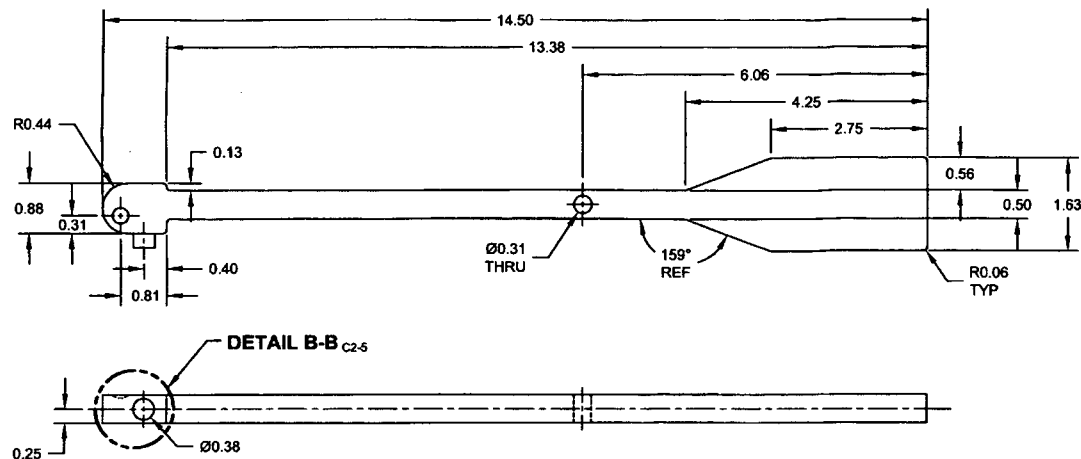




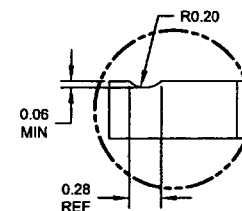




8 7 6 5 4 3 2 1



**D3943-3 HANDLE EXTENSION**



**DETAIL B-B**  
(DIMPLE DETAIL)  
(SCALE 2X)

**NOTES:**

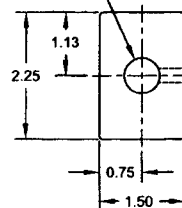
1) MATERIAL -3: AISI 304/316 STAINLESS STEEL SHEET  
ANNEALED 2B FINISH PER MIL-S-5059  
OR AMS 5513 (304) OR AMS 5524 (316)  
OR ASTM A240 OR ASME SA240  
REF DART SPEC M304S  
OR:  
AISI 303 STAINLESS STEEL SHEET  
ANNEALED 2B FINISH PER MIL-S-5059  
ASTM A240 OR ASME SA240  
REF DART SPEC M303S

-5: MILD STEEL, SHEET  
AISI 1010-1025 OR ASTM A36/A366/A1008  
OR CSA G40-21, 38W/44W/50W/60W/70W  
REF DART SPEC M1010-S  
OR:  
MILD STEEL, BAR  
AISI 1010-1025 OR ASTM A36/A366/A569/A570  
OR CSA G40-21, 38W/44W/50W/60W/70W  
REF DART SPEC M1010-B

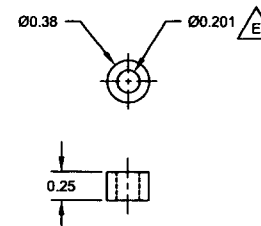
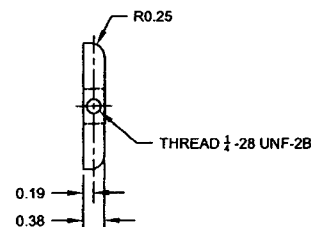
-7: MILD STEEL, ROUND BAR  
AISI 1018-1025  
PER MIL-S-7097  
REF DART SPEC M1018-R

- 2) FINISH: NONE  
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX  
6) IDENTIFICATION: N/A

THREAD  $\frac{1}{8}$ -11 UNC-2B



**D3943-5 PLATE**



**D3943-7 STUD**  
(SCALE 2X)

**RELEASED**  
2011-07-28

|                                                                                                                                                                                                                                |             |                                        |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------|----------------------------------------|
| DESIGN                                                                                                                                                                                                                         | DSTOW / AJS | <b>DART AEROSPACE LTD</b>              |
| DRAWN                                                                                                                                                                                                                          |             | HAWKESBURY, ONTARIO, CANADA            |
| CHECKED                                                                                                                                                                                                                        |             | DRAWING NO. REV. E                     |
| MFG. APPR.                                                                                                                                                                                                                     |             | D3943 SHEET 5 OF 5                     |
| APPROVED                                                                                                                                                                                                                       |             | TITLE SCALE                            |
| DE APPR.                                                                                                                                                                                                                       |             | GROSS WEIGHT TOW CRANK ASSY NTS        |
| DATE                                                                                                                                                                                                                           | 11.07.27    | COPYRIGHT © 2009 BY DART AEROSPACE LTD |
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8 7 6 5 4 3 2 1

# Work Order ID 113768

**\*113768\***

Page 1

February-24-14 10:03:14 AM

Item ID: D412-783-011 Accept **\*N900040100\*** Setup Start **\*NS1\***  
 Revision ID: Stop **\*NS2\***  
 Item Name: Gross Weight Towing Cable  
 Start Date: 2/19/14 Start Qty: 1.00 **\*1\*** Cust Item ID:  
 Required Date: 2/24/14 Req'd Qty: 1.00 **\*1\*** Customer:  
 Reference:

Approvals: Process Plan: MLS Date: 14-02-26 Tooling: \_\_\_\_\_ Date: \_\_\_\_\_  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_  
 Run Start **\*NR1\***  
 Stop **\*NR2\***

| Sequence ID/<br>Work Center ID | Operation<br>Description | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| Draw Nbr                       | Revision Nbr             |                      |         |        |              |               |               |                  |                |
| D3943                          | E                        |                      |         |        |              |               |               |                  |                |
| IIN-D412-783                   | C                        |                      |         |        |              |               |               |                  |                |

100 Document Control 0.00  
**\*100\***  
 DC Memo 0.00  
 Doc.Control -USB or Paperwork Photocopy bluefile & type labels per PPPD412-783-011 CHG 004 MLS 14-06-24

110 Pick Kit 0.00  
**\*110\***  
 Packaging Memo 0.00  
 Packaging